6	QTR Qualification Test Record				
CENTRAVIS	NORSOK M-650	Rev. No.03			
Manufacturer name/ address/website	CENTRAVIS PRODUCTION UKRAINE PJSC 56, Trubnikov Avenue, Nikopol, Ukraine, 53201 www.centravis.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.	ASTM A790 UNS S31803; UNS S32205, MDS D41 Rev.6				
Manufacturing summary document No.	NRSK0005	Rev. No.04			
Products and manufacturing process(es)	Hot- and cold-finished seamless tube Manufacturing process: - hot piercing and extrusion (HES) - cold rolling (CRS)				
Mandatory conditions and subcontractors	Charpy impact testing is carried out in the INTERPIPE NIKOTUBE LLC testing laboratory				
Other information	Raw material suppliers: Italfond S.P.A., Cogne Acciai Speciali S.P.A., Yongxing Special Materials Technology Co., Ltd, C.S.C. S.p.A Special Steel Stock, Outokumpu Long Products AB, Deutsche Edelstahlwerke Specialty Steel GmbH & Co. KG (DEW), BGH Edelstahlwerke GmbH, BIBUS METALS TOV, Welspun.				
Qualification validity period	vellid till 31.07.2028				

Products and manufacturing process(es)	Test Record No.	Tested thickness, mm	Qualified thickness, mm	Test piece weight, kg	Qualified weight, kg
Hot-finished tube (HES)	QTR01-001	23.01	23.01	91.0	All .
Cold-finished tube (CRS)	QTR01-002	7.5	7.5	14.0	All

Qualification/Acceptance Officer/Signatures

Manufacturer:

Prepared by/Date

Checked by/Date

Mariya BALYKHINA

Yaroslav KHOKLOV

The manufacturer and this QTR are evaluated and found in conformity with the requirements of NORSOK M-650 standard for supply of the abovementioned products and materials.

This document acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650

Qualified/Accepted by (Company name/address):

TÜV THÜRINGEN e. V. Konrad-Zuse-Straße 21 99099, Erfurt, Deutschland



C.	QTR Qualification Test Record	QTR No.QTR02 Rev. No.03			
CENTRAVIS	NORSOK M-650				
Manufacturer name/ address/website	CENTRAVIS PRODUCTION UKRAINE PJSC 56, Trubnikov Avenue, Nikopol, Ukraine, 53201 www.centravis.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.	ASTM A790 UNS S32750; UNS S32760, MDS D51 Rev.6				
Manufacturing summary document No.	NRSK0005	Rev. No.04			
Products and manufacturing process(es)	Hot- and cold-finished seamless tube Manufacturing process: - hot piercing and extrusion (HES) - cold rolling (CRS)				
Mandatory conditions and subcontractors	Charpy impact testing is carried out in the INTERPIPE NIKOTUBE LLC testing laboratory				
Other information	Raw material suppliers: Italfond S.P.A., Cogne Acciai Speciali S.P.A., Yongxing Special Materials Technology Co., Ltd, C.S.C. S.p.A Special Steel Stock, Deutsche Edelstahlwerke Specialty Steel GmbH & Co. KG (DEW), BGH Edelstahlwerke GmbH, BIBUS METALS TOV.				
Qualification validity period	vellid till 31.07.2028	*			

Products and manufacturing process(es)	Test Record No.	Tested thickness, mm	Qualified thickness, mm	Test piece weight, kg	Qualified weight, kg
Hot-finished tube (HES)	QTR02-003	23.01	23.01	117.0	All
Cold-finished tube (CRS)	QTR02-004	7.5	7.5	14.0	All

Qualification/Acceptance Officer Signatures

Prepared by/Date

Checked by/Date

Manufacturer:

Mariya BALYKHINA

Yaroslav KHOKLOV

The manufacturer and this QTR are evaluated and found in conformity with the requirements of NORSOK M-650 standard for supply of the abovementioned products and materials.

This document acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650

Qualified/Accepted by (Company name/address):

TÜV THÜRINGEN e. V. Konrad-Zuse-Straße 21 99099, Erfurt, Deutschland



C.	QTR Qualification Test Record	QTR No.QTR03 Rev. No.03	
CENTRAVIS	NORSOK M-650		
Manufacturer name/ address/website	CENTRAVIS PRODUCTION UKRAINE PJSC 56, Trubnikov Avenue, Nikopol, Ukraine, 53201 www.centravis.com		
Reference standard	NORSOK M-650, Edition 4		
Material designation and MDS No.	ASTM A789 UNS S31803; UNS S32205, MDS D48 Rev.6		
Manufacturing summary document No.	NRSK0005	Rev. No.04	
Products and manufacturing process(es)	Cold-finished seamless tube Manufacturing process: - cold rolling (CRS)		
Mandatory conditions and subcontractors	Charpy impact testing is carried out in the INTERPIPE NIKOTUBE LLC testing laboratory		
Other information	Raw material suppliers: Italfond S.P.A., Cogne Acciai Speciali S.P.A., Yongxing Special Materials Technology Co.,Ltd, C.S.C. S.p.A Special Steel Stock, Outokumpu Long Products AB, Deutsche Edelstahlwerke Specialty Steel GmbH & Co. KG (DEW), BGH Edelstahlwerke GmbH, BIBUS METALS TOV, Welspun.		
Qualification validity period	vellid till 31.07.2028		

rooted and Quanties interiors and troight						
Products and manufacturing process(es)	Test Record No.	Tested thickness, mm	Qualified thickness, mm	Test piece weight, kg	Qualified weight, kg	
Cold-finished seamless tube (CRS)	QTR03-005	7.5	7.5	15.0	All	

Qualification/Acceptance Officer Signatures

Prepared by/Date / Checked by/Date

Manufacturer: Mariya BALYKHINA

Maroslav KHOKLOV

The manufacturer and this QTR are evaluated and found in conformity with the requirements of NORSOK M-650 standard for supply of the abovementioned products and materials.

This document acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650

Qualified/Accepted by (Company name/address):

TÜV THÜRINGEN e. V. Konrad-Zuse-Straße 21 99099, Erfurt, Deutschland

G.	QTR Qualification Test Record	QTR No.QTR04		
CENTRAVIS	NORSOK M-650	Rev. No.03		
Manufacturer name/ address/website	CENTRAVIS PRODUCTION UKRAINE PJSC 56, Trubnikov Avenue, Nikopol, Ukraine, 53201 www.centravis.com			
Reference standard	NORSOK M-650, Edition 4			
Material designation and MDS No.	ASTM A789 UNS S32750; UNS S32760, MDS D58 Rev.6			
Manufacturing summary document No.	NRSK0005	Rev. No.04		
Products and manufacturing process(es)	Cold-finished seamless tube Manufacturing process: - cold rolling (CRS)			
Mandatory conditions and subcontractors	Charpy impact testing is carried out in the INTERPIPE NIKOTUBE LLC testing laboratory			
Other information	Raw material suppliers: Italfond S.P.A., Cogne Acciai Speciali S.P.A., Yongxing Special Materials Technology Co., Ltd, C.S.C. S.p.A Special Steel Stock, Deutsche Edelstahlwerke Specialty Steel GmbH & Co. KG (DEW), BGH Edelstahlwerke GmbH, BIBUS METALS TOV.			
Qualification validity period	vellid till 31.07.2028			

Products and manufacturing process(es)	Test Record No.	Tested thickness, mm	Qualified thickness, mm	Test piece weight, kg	Qualified weight, kg
Cold-finished seamless tube (CRS)	QTR04-006	7.5	7.5	15.0	All

Qualification/Acceptance Officer Signatures

Prepared by/Date

Checked by/Date

Manufacturer:

Mariya BALYKHINA

Maroslav KHOKLOV

The manufacturer and this QTR are evaluated and found in conformity with the requirements of NORSOK M-650 standard for supply of the abovementioned products and materials.

This document acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650

Qualified/Accepted by (Company name/address):

TÜV THÜRINGEN e. V. Konrad-Zuse-Straße 21 99099, Erfurt, Deutschland

